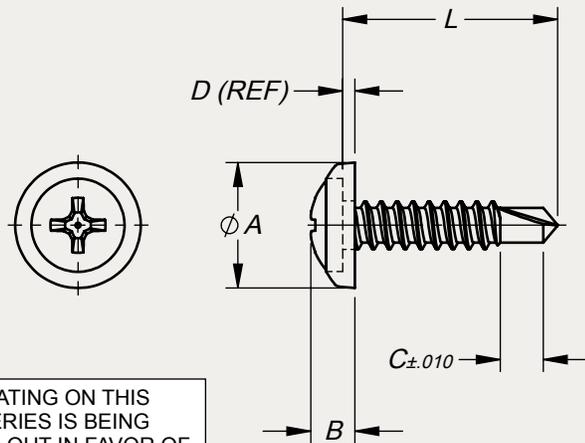




TYPICAL APPLICATION:
SELF-DRILLING APPLICATIONS



ZINC PLATING ON THIS PART SERIES IS BEING PHASED OUT IN FAVOR OF AN RoHS-COMPLIANT ZINC

©2016 DUPREE, INC.

PART NO. EXAMPLE: **DPSW 10SMB 10 D S04GN** = PAN-L-SCREW, SHEET METAL, DRILL POINT 10-16 X 5/8" LG, STEEL, PHILLIPS DRIVE, SEMI-GLOSS GREEN PER FED-STD-595 NO. 24300

HEAD TYPE	THREAD			L LENGTH			TOL. ±.016			MATERIAL	COLOR CODE	DIM DATA ±.020			
	CODE	NOMINAL DIAMETER	PITCH	3/8	1/2	5/8	3/4	7/8	1			A	B	C	D
DPSW	6SMB	6	20	6	8	10	12	14	16	D STEEL PHILLIPS DRIVE	SEE STOCK COLOR LIST Doc No. SCL870115	.375	.137	.125	.040
	8SMB	8	18	6	8	10	12	14	16			.438	.158	.125	.043
	10SMB	10	16		8	10	12	14	16			.500	.179	.156	.046

FEATURES:

1. The one piece screw and captive washer simplifies handling, installation and removal of attachment hardware.
2. Attachment hardware, color-matched with the mounting surface eliminates distraction from the information display by blending with the background.
3. Screw heads are formed by cold forging, followed by a case hardening and heat treating process which increases the basic tensile strength of the material. The resultant high tensile strength thus eliminates burring and yield of the substrate under the coating material.
4. The thermosetting coating material used in combination with the relatively hard screw heads is resistant to abrasion and screwdriver damage. This feature virtually eliminates the need for touch-up painting after assembly.
5. The nylon washer provides a resilient cushion to protect the finished surface of panels and equipment.
6. A self-locking feature to prevent vibration from loosening the screw is achieved by the compression effect of the nylon washer between the screw head and the mounting surface.
7. A seal for moisture, low pressure gases and vapors can be affected between the screw head and the mounting surface by the compression of the nylon washer.
8. The drill point Pan-L-Screw drills a hole, taps, and fastens in steel up to 7/32" thick in one operation. In addition, better thread engagement and a tighter fit to the workpiece is realized since the screw produces the optimum hole size.

- forming of the Phillips recess to meet design specification.
2. Care should be exercised to assure that the screwdriver tools meet the same quality and design specification in order to eliminate mismatching and subsequent damage to the drive recess and coating material.
3. These Pan-L-Screws are primarily intended for application in steel up to 7/32" thick or material similar in composition where frequent removal is not necessary. They are not recommended for installation into brittle materials.
4. The thread diameters and lengths listed in the table are industry standard sizes. Inventory levels of these sizes may vary at any one time due to customer demands and lead time necessary for production. Lengths not listed are also available on order.
5. For color-coated screw less washer, omit the letter **W** from the head type code.

SPECIFICATIONS:

1. Screws are in accordance with SAE Standard J78-1979, Self-Drilling Tapping Screws, Type BSD with Style 2 Point.
2. Screws are stocked zinc plated per ASTM B633, Class SC1, Type II.
3. Washer color is achieved by molding with pigmented nylon per ASTM D4066.
4. Screw head coating and washer color are matched to customer requirements. We recommend selection from FED-STD-595 whenever possible but we are also prepared to match customer-furnished color chips or samples.

NOTES:

1. The screws listed in this series reflect high quality with emphasis on the

STAKE FASTENER CO.
14395 RAMONA AVENUE
CHINO, CALIFORNIA 91710
(909) 597-4889 FAX (909) 597-3043
CAGE 12324 sales@stakefastener.com



PAN-L-SCREW
COLORED HEAD, SHEET METAL
THREAD, STEEL, DRILL POINT